



About Busby

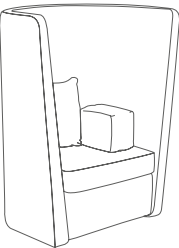
Busby is a modern cocoon for everyday situations, working particularly well as a haven for employees in open plan work spaces, or for users to take private phone calls within a reception lounge.

Compliance

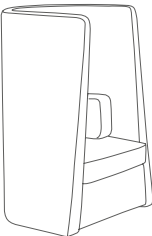
- SCS Indoor Advantage™ Gold Certificate
- FSC®certified products available upon request
- naughtone is FISP and ISO14001 certified
- Our chairs are designed to meet or exceed all EN performance requirements per BS EN 16139:2013

Sizes

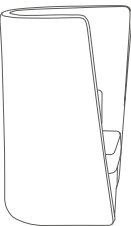
All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch



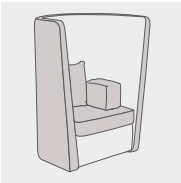
BUSL
Busby Chair Left Hand
with Cushions
mm
W 850 D 650 H 1300 Seat 430
inch
W 33.5 D 25.5 H 51 Seat 17



BUSR
Busby Chair Right Hand
with Cushions
mm
W 850 D 650 H 1300 Seat 430
inch
W 33.5 D 25.5 H 51 Seat 17



Other Options



Two Tone
Outer Seat and Cushions /
Inner and Front Panel



INNER / SPACE



INNER / SPACE





Busby Chair Technical Specifications

Testing

Our chairs are designed to meet or exceed all EN performance requirements per **EN16139:2013**, which includes the following tests:

- Seat and back static load test
 - Seat front edge static load test
 - Vertical static load on back
 - Foot rest and leg rest static load test
 - Arm sideways static load test
 - Arm downwards static load test
 - Vertical upwards static load on arm rests
- Seat and back durability test
 - Seat front edge durability test
 - Leg forward static load test
 - Leg sideways static load test
 - Seat impact test
 - Back impact test
 - Arm impact test

Structural Testing Certifications

BUSL or BUSR
Busby chair
ANSI/BIFMA X5.4 - 2012
Static Load 300 lb

Flammability

The cold cure foam material has been tested to meet the following standards:

British standard
5852:2006 Part 2
California Technical Bulletin
117-2013

Italian standards
UNI 9175-CLASS 1.IM
The flammability standard of the covering fabric is dependent on the choice made by the customer, details of the flammability rating of specific fabrics can be found on supplier's websites listed below.

www.kvadrat.dk
www.camirafabrics.com
www.butefabrics.com
www.panaz.com
www.maharam.com
www.vescom.com
www.ultrafabricsllc.com
www.crestleather.com

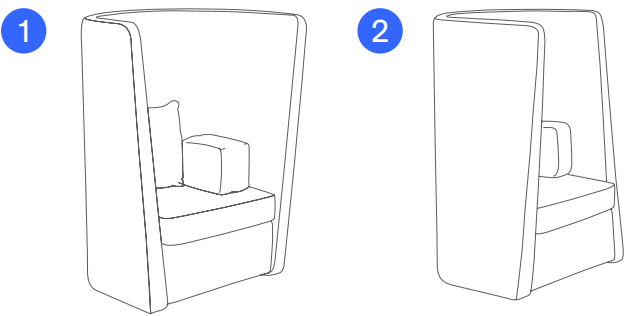
Servicing

If a component is damaged and needs replacing then please email our team with an image of the damaged part and reference your order number, we will be happy to facilitate any replacements.

Warranty

naughtone offers a **7 Year** warranty across all products. Details on the terms and conditions of naughtones warranty can be found at naughtone.com/warranty

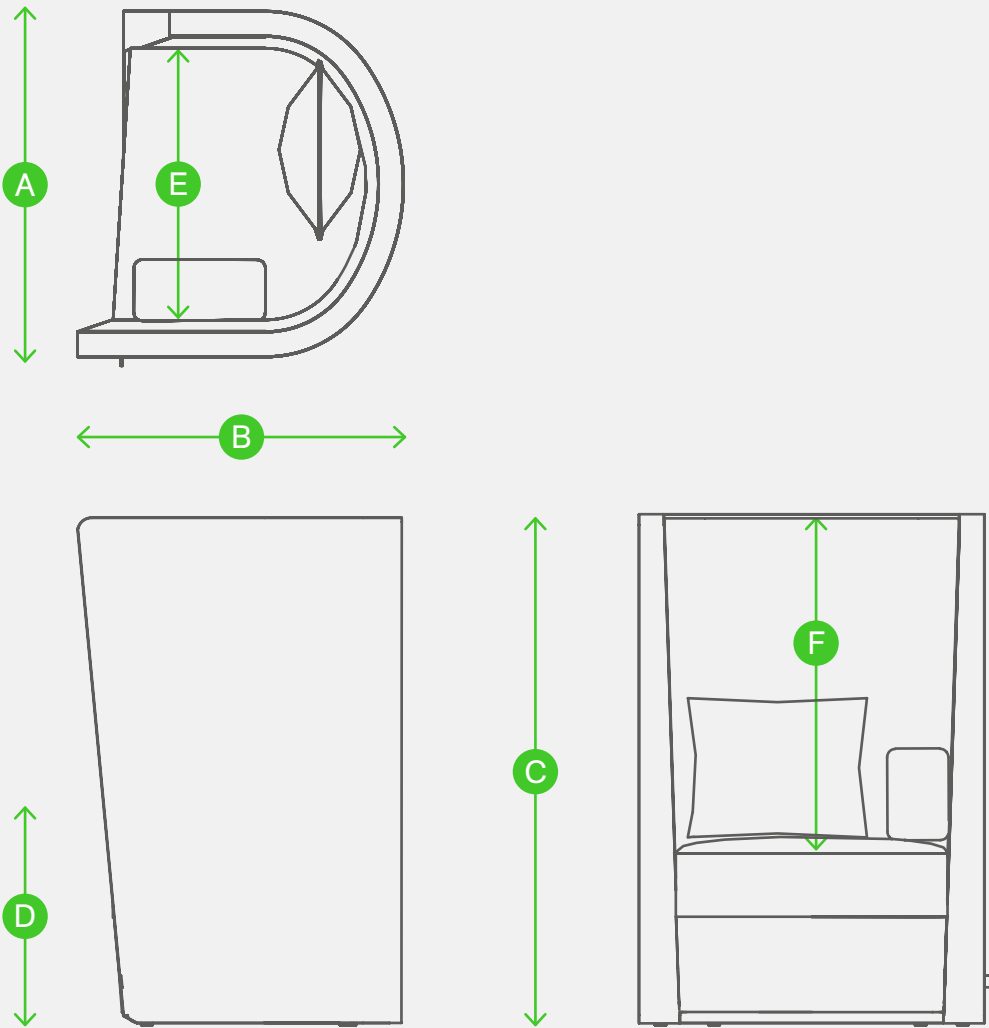
Busby Chair Technical Specifications



Product Code and Description <small>All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch</small>	A Overall Width	B Overall Depth	C Overall Height	D Seat Height	E Seat Width	F Height from Seat to Top	G Weight
1 BUSL Busby Chair Left Hand	850mm 33.5in	650mm 25.5in	1,300mm 51in	430mm 17in	690mm 27in	860mm 34in	40kg 88.1lbs

2 BUSR Busby Chair Right Hand	850mm 33.5in	650mm 25.5in	1,300mm 51in	430mm 17in	690mm 27in	860mm 34in	40kg 88.1lbs
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Measuring Guide



Busby Chair Environmental Product Summary



Environment Attributes

- naughtone is **FISP** and **ISO14001** certified
- naughtone is **FSC®** certified
- **40kg** total weight
- **14.5% Recyclable** (foam, cushions, feet and fixings)
- **73.8% Reusable** (plywood internal frame)
- **18.5% Recycled Content** (plywood internal frame)
- **Indoor Advantage™ Gold** ANSI/BIFMA Furniture Emissions Standard (M7.1/X7.1-2011 R2016) and ANSI/BIFMA e-3-2014e (Credits 7.6.1, 7.6.2, 7.6.3)

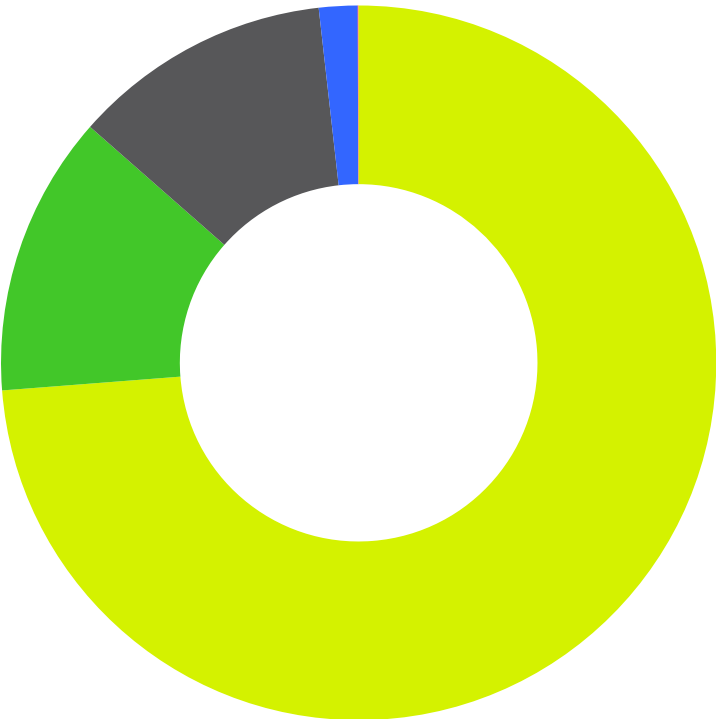
These attributes can help you to achieve criteria towards **LEED**, **BREEAM**, **Ska** and **WELL** building certifications



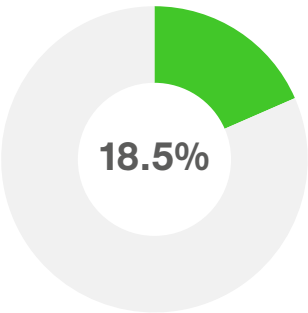
Busby Chair Environmental Product Summary

Material Percentage Split

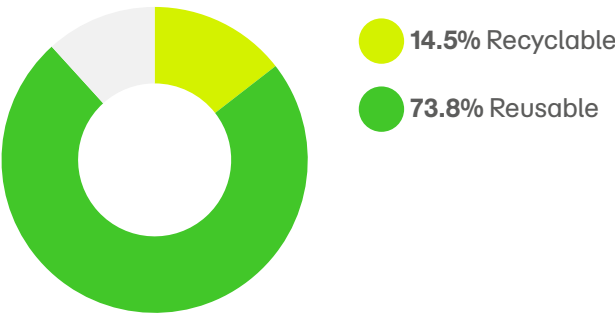
- 73.77% Plywood
- 12.71% CMHR Foam
- 11.74% Fabric
- 1.74% Fibre Fill
- 0.02% PTFE
- 0.02% Mild Steel Zinc Plated



Post Consumer Recycled Content



Recyclable Content



Product Specific Design Statement

Busby is a modern cocoon for everyday situations. Busby works particularly well as a haven for employees in open plan work spaces, suitable for one person to make confidential phone calls, and with the ability to place two or more pieces together for a more collaborative arrangement.

Busby was the product of a collaborative project with the BBC and the then student designer Samir Skalli. Busby now features heavily at the BBC's new home at Media City Salford.

Busby internal frame is constructed CNC cut plywood which is fabricated with CMHR foams. The loose bolster and scatter cushions are synthetic fibre filled.

CSR Statement

naughtone has always considered the environment throughout our design and manufacturing process. We understand that as we continue to grow, so does our potential impact on our surroundings. As most of our raw materials are simple, we have great control over their sources, and are proud be able to offer **FSC®certified** upholstered products and use recycled metals in our table ranges. The addition of our North American manufacturing provision also helps to keep manufacturing miles to a minimum, as our market continues to grow in the USA. Finally, naughtone offers a 'bring back' programme, where the client is able to return the product to our factory, where we will be happy to breakdown and recycle the parts for you.

Where sustainable sources are quoted, and a chain of custody is required by a customer this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover. Figures stated in the Environmental product summary may vary based on model and options selected, we have based this document on a specific example when produced in the United Kingdom. Recycled content calculations are taken from supplier information and industry averages, material variables are likely to affect the figures which may result in higher or lower percentages. This document will be reviewed and updated periodically and is subject to change without notice.





1 Design

Every aspect of the naughtone product ranges has been designed with the environment considered, from ethical material choice and production efficacy to storage efficiency and ease of disassembly.

Dense foam sets and resilient fabrics are selected for their longevity and effectiveness across sectors. Durable high quality finishes such as powder coated bases in a range of colours allow clients the freedom of finish options. Finish samples are available allowing clients to make informed decisions and retain to add to their finish libraries for future reference.

2 Raw Material

Local supply of raw materials is employed for the production of our products when possible, procured from suppliers that are quality inspected for extraction methods and meet the highest environmental standards.

3 Production

As many of our products are assembled by hand the energy expenditure wasted from machinery during the production process is kept to a minimum.

All fabrics are cut to ensure optimum efficiency with fabric usage and reduced waste consumption per unit.

All production sites have recycling facilities for any excess product that cannot be used elsewhere, which is then managed by a professional third party.

4 Distribution

Distribution of naughtone products generally occurs directly between the manufacturing site to the client. Production is localised when possible to the US or UK regions, reducing the carbon footprint and miles travelled for each product.

Many items are flat packed for delivery or shipped disassembled with efficient, minimised packaging; optimizing the transportation vessel space.

5 Usage

naughtone products do not require energy or water to function, thus no environmental exchange takes place and no waste is generated during the life of the product.

The only foreseeable need is the cleaning of the product for general maintenance. This includes regular vacuuming to remove dirt and dust particles on upholstery items, and using a dry or damp cloth to wipe non-upholstery items.

This is recommended for all products utilised under conditions of normal wear and is expected to have negligible environmental impacts.

6 End of Life

Although our products are durable and demonstrate timeless design, naughtone products are manufactured in such a way that they can be easily disassembled at the end of life and most of the componentry can be either recycled or re-used as applicable.

As a company we are also happy to accept the return of products, to help re-home or recycle furniture or components at the end of the products useful life.

INNER / SPACE

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